|                 |   |                              | Kun iiu  | Milestones                            |   |               |
|-----------------|---|------------------------------|--|---------------------------------------|---|---------------|
| WBS             | Name MS   | Class In Charge              | Milestone WBS Dictionary Qtr 1   |                                       | 2005   2006   2007<br>  2tr 4   2tr 1   2tr 2   2tr 3   2tr 4   2tr 1   2tr 2   2tr 3   2tr 4   2tr 1 | Qtr 2 Qtr 3   |
| 32 1.3.1.1.6    |   | R. Pasquinelli               | Technical review: slip stacking beam studies and the design of the beam-loading compensation system, prior to funding the major purchases.                               | ◆ 9/22                                | 20 7  | QUZ QUO       |
| 6 1.3.1.1.10    | Start Slip Stacking Assembly (Milestone)                          | R. Pasquinelli               | Progress evaluation: sufficient components delivered to start rack assembly  | <b>♦</b> 2/9                          |   |               |
| 1.3.1.1.13      | Slip Stacking Operational (Milestone)                             | A J. Spalding                | Project completion: slip stacking operational, decision to proceed with second phase (purchase of additional RF power modules)   | ·                                     | <b>♦</b> 12/14  |               |
| 1.3.1.2.1.4.3   |   | A J. Spalding                | Project completion: targets fabricated with new alloy in operation   | <b>▲</b> 12/30                        |   |               |
|                 | (Milestone)   |                              |  | <b>Y</b>                              |   |               |
| 2 1.3.1.2.2.4.2 | Beam Sweeping Operational (Milestone)                             | A J. Spalding                | Project completion: beam sweeping system in operation  | <b>♦</b> 1/21                         |   |               |
| 1.3.1.3.2.2     | MI BPM: Review (Milestone)  | I. Kourbanis                 | Technical review: specifications and design for Main Injector BPMs prior to major purchases  | ♦ 8/4                                 |   |               |
| 1.3.1.3.3.2     | Review MI 2.5 MHz Acceleration<br>(Milestone)                     | C. Bhat                      | Technical review: progress and plans for 2.5 MHz acceleration in the Main Injector   | <b>♦</b> 8/1                          |   |               |
| 2 1.3.2.1.1.2.1 | Decision on long lithium lens                                     | S. Werkema                   | Scope decision: long Li Lens (held as a backup consideration for the high gradient design). Decicion to proceed will depend on   | <b>▲</b> 3/17                         |   |               |
| 1.3.2.1.2.1.5   | (Milestone)  Prototype Lens 1: Completed                          | C P. Hurh                    | progress with the high gradiant lens prototype.  Progress evaluation: completion of testing for the high gradient prototype lithium lens                                 | <b>▲</b> 3/17                         |   |               |
|                 | (Milestone)   |                              |  | <b>~</b> 3                            | A   |               |
|                 |   | A J. Spalding                | Project completion: high gradient lithium lens in operation  | <u>.</u>                              | ♠ 4/11  |               |
| 1.3.2.2.10      | Initial AP2&DB Improvements Complete (Milestone)                  | K. Gollwitzer                | Progress evaluation: identification and status of AP2 & Debuncher acceptance upgardes planned for FY05 summer shutdown   | ♦ 8/12                                |   |               |
| 1.3.2.2.11      | Intermediate AP2&DB Improvements<br>Complete (Milestone)          | K. Gollwitzer                | Progress evaluation: identification and status of AP2 & Debuncher acceptance upgardes planned for FY04 summer shutdown   |                                       | ♦ 8/10  |               |
| 1.3.2.2.12      | Final AP2&DB Improvements Complete                                | J. Spalding                  | Project completion: AP2 & Debuncher acceptance upgrade   |                                       | <b>♦</b> 12/4   |               |
| 1.3.3.3.1.1.5   | (Milestone)  Review System Design:                                | P. Derwent                   | Technical review: design and simulation of the stacktail momentum cooling system, prior to major purchases. At this review a   | <b>▲</b> 1/5                          |   |               |
| 1.3.3.3.1.2.4   | stacktail momentum  | P. Derwent                   | decision will be made on whether to include an interim option of reconfiguring the present system  | <b>Y</b>                              |   |               |
|                 | (Milestone)   |                              | Progress evaluation: completion of interim stacktail reconfiguration (optional)  | ♦ 8/10                                |   |               |
| 1.3.3.3.1.9     | Stacktail Momentum Operational (Milestone)                        | A J. Spalding                | Project completion: stacktail momentum cooling system operational  |                                       | <b>♦</b> 11/17  |               |
| 1.3.3.3.2.1.2   | Review System Design:<br>stacktail betatron (Milestone)           | P. Derwent                   | Scope Decision and Technical review: decision of whether betatron cooling upgrade is necessary, and if so, review of the design prior to major purchases                 | <b>♦</b> 11/28                        |   |               |
| 1.3.3.3.2.8     | Stacktail Betatron Operational                                    | J. Spalding                  | Project completion: stacktail betatron cooling system operational  |                                       | <b>♦</b> 11/17  |               |
| 1.3.3.4.2       | (Milestone)  Commissioning Parameters Defined                     | S. Nagaitsev                 | Technical review: performance parameters defined for Recycler commissioning  | ▲ 10/1                                | •   |               |
|                 | (Milestone)   |                              | Scope review: updated commissioning plan and draft resource-loaded schedule for the Recycler. Possible re-evaluation of the  | •                                     |   |               |
| 1.3.3.4.4       | (Milestone)   | S. Nagaitsev                 | project schedule.  | <b>♦</b> 11/14                        |   |               |
| 1.3.3.4.5       | RR Commissioned for Electron Cooling (Milestone)                  | A J. Spalding                | Project [partial] completion: Recycler commissioned to the performance level needed for electron cooling   | ♦ 7/2                                 |   |               |
| 1.3.3.4.8.1     | FY03 plan includes vacuum work in FY03 shutdown (Milestone)       | S. Nagaitsev                 | Progress evaluation: confirmation that the vacuum work is completed in the FY03 shutdown   | <b>♦</b> 10/1                         |   |               |
| 1.3.3.4.9.1.1   | FY03 handover is installation in                                  | S. Nagaitsev                 | Progress evaluation: confirmation that the Main Injector dampers are installed in the FY03 shutdown and that only commissioning  | <b>♦</b> 10/1                         |   |               |
| 1.3.3.5.1.11    | FY03 shutdown (Milestone)  Demonstrate beam properties at         | 3 S. Nagaitsev               | is left to complete  Scope review: demonstration that the electron beam in the test setup at Wideband Lab meets the specifications for electron                          | <b>♦</b> 3/19                         |   |               |
| 1.3.3.5.2.1     | Wide Band Lab (Milestone)   |                              | cooling. Decision to move the system to the Recycler or re-evaluation of the project schedule.   | , , , , , , , , , , , , , , , , , , , |   |               |
|                 | (Milestone)   | J. Leibfritz/S.<br>Nagaitsev | Progress evaluation: additional stage for the Pelletron delivered  | <b>→</b> 1/1                          |   |               |
| 1.3.3.5.6.1     | Pelletron Installed at MI-31<br>(Milestone)                       | S. Nagaitsev                 | Progress evaluation: Pelletron relocated to MI-31 service building at the Recycler   | ♦ 8/11                                |   |               |
| 1.3.3.5.12      | Electron Cooling Operational (Milestone)                          | J. Spalding                  | Project completion: electron cooling operational at the Recycler   |                                       | ♠ 1/25  |               |
| 1.3.3.6.7       | Rapid Transfers Operational (Milestone)                           | J. Spalding                  | Project completion: rapid transfer scheme between the Accumulator and Recycler   |                                       | <b>♦</b> 5/5  |               |
| 1.3.4.3.1.5     | Review TEL R&D (Milestone)  | V. Shiltsev                  | Progress evaluation: summary of studies and performance of the first electron lens   | <b>♦</b> 3/23                         |   |               |
| 1.3.4.3.1.6     | Decision on second TEL  | 3 V. Shiltsev                | Scope review: decision on whether to proceed and build a second electron lens  | <b>V</b>                              | <b>▲</b> 12/15  |               |
|                 | (Milestone)   |                              |  |                                       | 12/15   |               |
| 1.3.4.3.1.11    | TEL System Operational<br>(Milestone)                             | A J. Spalding                | Project completion: electron lens system for beam-beam compensation operational  |                                       |   | ◆ 5/23        |
| 1.3.4.3.2.3     | Decision to proceed with wire<br>station prototype (Milestone)    | V. Shiltsev                  | Scope review: decision to proceed with wire station prototyping, based on modeling of beam-beam compensation   | ◆ 9/29                                |   |               |
| 1.3.4.3.2.8     |   | V. Shiltsev                  | Scope review: decision to proceed with production wire system for beam-beam compensation, based on prototyping   |                                       | ♠ 1/19  |               |
| 1.3.4.3.2.13    | Wire BBC Operational (Milestones)                                 | J. Spalding                  | Project completion: wire system for beam-beam compensation operational   |                                       |   | <b>◆</b> 4/23 |
| 1.3.4.4.3.11    | Increased BB separation   | A J. Spalding                | Project completion: new helix with larger beam-beam separation operational   |                                       |   | ▲ 3/22        |
|                 | operational (milestone)   |                              |  | A                                     |   | <b>V</b> 3/22 |
| 1.3.4.4.4.2     | Decision on high voltage separators (Milestone)                   | V. Shiltsev                  | Scope review: decision on whether to retrofit the existing separators to allow operation at higher voltage, based on R&D on high voltage electrode coatings              | <b>♦</b> 4/28                         |   |               |
| 1.3.4.4.5.3     | Decision on separators/magnets<br>(Milestone)                     | V. Shiltsev                  | Scope review: decision on creating additional space in the lattice and to build longer separators at the interaction regions   | ◆ 9/1                                 |   |               |
| 1.3.4.6.4.2     |   | J. Steimel                   | Technical review: Tevatron BPM system specifications and design, prior to major purchases  | <b>♦</b> 10/1                         |   |               |
| 1.3.4.6.5.3     |   | A. Jansson                   | Technical evaluation and scope review: Tevatron IPM, decision to proceed, prior to major purchases   | <b>♦</b> 10/1                         |   |               |
| 1.3.4.7.1       | proceed (Milestone) FY03 plan includes FY03 shutdown              | C B. Hanna                   | Progress evaluation: confirmation that FY03 vacuum upgrade was completed and evaluation of plans for FY04-5  | <b>▲</b> 10/17                        |   |               |
|                 | (Milestone)   |                              |  | <b>→</b>                              |   |               |
|                 | (Milestone)   | R. Stefanski                 | Review the alignment plans deveoped by the Tevatron Alignment Task Force   | ₩ 8/1                                 |   |               |
| 1.3.6.2.1       | Review: Tevatron Upgrade Plan<br>(Milestone)                      | J. Spalding                  | Scope review: evaluation of upgrade plans and options for the Tevatron beam-beam mitigation and instrumentation - Following the initial work of the Tevatron Task Force. | 9/29                                  |   |               |
| 1.3.6.2.2       | Review: RR and Electron Cooling<br>Commissioning Plan (Milestone) | J. Spalding                  | Luminosity projection evaluation: review the resource-loaded schedule for completing the Recycler and electron cooling and any update to the luminosity projection.      | <b>♦</b> 12/16                        |   |               |
| 1.3.6.2.3       | Review: Phase 2-4 Transition Plan                                 | J. Spalding                  | Luminosity projection evaluation: review the plan for integrating the Recycler and electron cooling into operations and any update                                       | <b>♦</b> 4/16                         |   |               |
| 1.3.6.2.4       | (Milestone) Start Phase 2 (Milestone)                             | A J. Spalding                | to the luminosity projection.  Operating Phase: start of phase 2 (driven by slip stacking)   | ·                                     | <b>♦</b> 12/14  |               |
| 1.3.6.2.5       |   | A J. Spalding                | Operating Phase: start of phase 3 (driven by Recycler and electron cooling)  |                                       | ·   |               |
|                 |   |                              |  |                                       | <b>♦</b> 2/22   |               |
| 1.3.6.2.6       | Start Phase 4 (Milestone)   | J. Spalding                  | Operating Phase: start of phase 4 (driven by stacktail cooling upgrade)  |                                       | <b>♦</b> 11/17  |               |
| 1.3.6.2.7       | Start Phase 5 (Milestone)   | J. Spalding                  | Operating Phase: start of phase 3 (driven by Tevatron helix upgrade and long-lead AP2 & Debuncher upgardes (if any))   |                                       |   | <b>♦</b> 5/23 |
| 1.3.6.3.1       | Start Phase 2 contingency (Milestone)                             | J. Spalding                  | Indicates 4 month contingency on phase 2 start   |                                       | <b>♦</b> 4/15   |               |
| 1.3.6.3.2       | Start Phase 3 contingency (Milestone)                             | A J. Spalding                | Indicates 6 month contingency on phase 3 start   |                                       | ♦ 8/25  |               |
| 1.3.6.3.3       |   | A J. Spalding                | Indicates 6 month contingency on phase 4 start (shutdown schedule reduces to 4 months)   |                                       | · · · · · · · · · · · · · · · · · · ·   |               |
|                 | <b>5</b> , , ,  |                              |  |                                       | <b>◆</b> 4/6  |               |
| 1.3.6.3.4       | Start Phase 5 contingency (Milestone)                             | A J. Spalding                | Indicates 6 month contingency on phase 5 start (shutdown schedule reduces to 4 months)   |                                       |   | •             |
|                 |   |                              |  |                                       |   |               |